The Value of EGS® High-Flux Energy-Saving Carbon-Reduction Filter Media



The dust emission concentration can reach 5mg/Nm³ under normal working conditions



After the system is upgraded, it can save energy by 20%-50%



After the system is upgraded, the production can be increased by 10%-30%



The filter velocity of the dust collector can be appropriately increased and the life of the filter bag can be extended, reducing the equipment investment cost by 10-20%

Application:

Application case of EGS[®] high-flux energy-saving carbon reduction filter material

Typical Case	A chemical self-provided power plant in Shandong		
Filter Model	EGS-PPS-620F		
Filter bag specification	160*6550mm		
Number of filter bags	1325		

Comparison of operating data before and after bag replaced

No.	Parameters	Before Bag-Change	After Bag-Change
1	Flue gas volume	260000Nm³/h	260000Nm³/h
2	Filtration Velocity	1.0m/min	1.0m/min
3	Inlet dust concentration	36g/Nm³	36g/Nm³
4	Outlet dust concentration	>20mg/Nm³	First Testing:7.3mg/Nm³ Second Testing:4.16mg/Nm³
5	Operating pressure difference	Average of 700 Pa	Average of 400 Pa
6	Dust cleaning cycle	4500s	4500s
7	Fan output	33A/69A(specified)	26A/69A(specified)
8	Compressed air consumption	2700m³/h	1500m³/h



Estimated value brought by the project

Annual electricity saving cost after upgrading EGS® low-carbon energy-saving filter bags ···=14, 3335 RMB Yuan, That is, electricity saving during the service life:430, 005 RMB Yuan

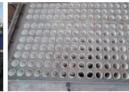
The emission reduction of particulate matter after upgrading the low-carbon energy-saving filter bag of EGS®.

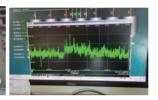
The previous emission concentration was $20mg/m^3$, and the current emission concentration is $5mg/m^3$, \cdots =120 Tons.

- Annual CO $_2$ reduction after upgrading EGS 8 low-carbon energy-saving filter bags 1KWH=320g standard coal, 1 ton of standard coal emits an estimated 2.66-2.72 tons of carbon dioxide \cdots =188 Tons.

Appearance diagram and operation interface diagram of dust collector







Dust from boiler bag filter

Sampling date	Sampling location	Sampling time	Dust mg/m³
2021.10.15	1# Furnace Bag Outlet	9:10	4.16
		10:14	5.10

Reference Table of EGS®

Project Name	End-use unit scale	Product Type	Running time	End-use industry	New/Change Bag
Guizhou RS (Group)	8000T/D	PE	2021	cement	Bag change
Beijing ZKGR-DX	50,000 tons/year	TF	2021	hazardous waste synergy	New
Beijing ZKGR-YY	50,000 tons/year	TF	2021	hazardous waste synergy	New
LH New Material Technology	130T/H*3	PPS	2021	chemical industry	Bag change



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Introduction of EGS®

Energy-saving Carbon-reduction Filter Bag



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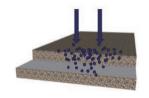
Introduction of EGS® high-flux, long-life, energy-saving and carbon-reducing filter media

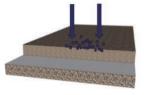


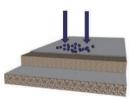
Technical introduction

EGS® is an energy-saving and carbon reduction filter media, which has high filtration accuracy and lower pressure drop, achieving a perfect match between high-efficiency and low-resistance of the filter media.

Energy-saving filter material can be divided into "surface-layer filter type" energy-saving filter material and "surface filter type" energy-saving filter material







Deep Filtration

Surface-Layer Filtration

Surface Filtration

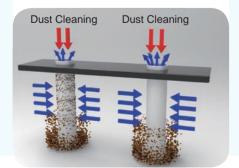
Surface Filtration

Conventional membrane-coated filter media VS EGS® energy-saving filter media





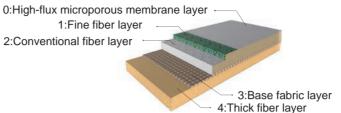
- Both are PTFE laminated, and the dust is intercepted on the outside of the membrane
- 1. EGS® energy-saving filter material has a larger permeability
- 2. EGS® energy-saving filter material has better cleaning effect
- 3. EGS® energy-saving filter material has a longer service life



Three key technologies to ensure surface filtration

- 1. The core technology I of EGS ® high-flux energy-saving filter media
- Three-dimensional inter-embedded asymmetric structure and formula design of filter media





Patented technology: Three-dimensional inter-embedded asymmetric structure and formula perfectly reach the perfect match between the high efficiency and resistance of the filter bag.

- 2. The core technology II of EGS® high-flux energy-saving filter media
- Deep fibrillated membrane technology

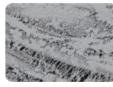
Type of membrane	(0-16µm)Cumulative percentage of membrane pore size%	Air permeability L/dm².min
1#Conventional membrane	6-100	40-50
2#Conventional membrane	15-100	60-80
3#Conventional membrane	12-100	110-140
4#Conventional membrane	8-100	150-170
5#Deep fibrillated membrane	95-100	250-270

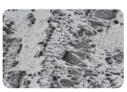




The flux of the deeply fibrillable membrane is large, which is 2~7 times that of the traditional biaxially stretched membrane

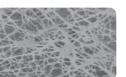
- 3. The core technology III of EGS® high-flux energy-saving filter media
- Deep fibrillation laminating technology





(1750xmagnification) (9500x magnification)
Fig.1 SEM of conventional membrane filter media





(1750xmagnification) (9500x magnification) Figure 2 SEM of EGS® products

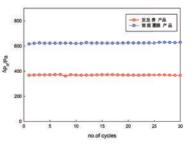
Deep fibrillation laminating technology: After laminated, the pore size of the filter material becomes smaller than that of the membrane

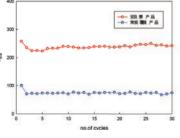
Comparison 1 of filtration performance between EGS [®] products and conventional membrane-laminated products

Characteristics	Test parameter	Unit	Category EGS [®] VS Regular Product	
	Air Permeability	L/dm ² *min	63.78	22.5
Clean filter media performance	Gram weight	g/m²	552	565
	Thickness	mm	1.85	1.93
Resistance characteristics	Initial Pressure Drop Pa	Pa	66	219
	Residual Pressure Drop Pa	Pa	366	628
Dust removal characteristics	Dust removal efficiency	%	99.9992	99.9975
	Ratio of dustcake removing%		68	48
Cleaning characteristics	Cycle	S	414	174
	Cycle	S	242	75

Test basis:GB/T 6719—2009 "Specifications for bag house"

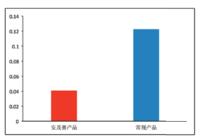
Comparison 2 of filtration performance between EGS ® products and conventional membrane-laminated products





41% drop in differential pressure

The cleaning cycle is extended by more than 220%



The concentration of emissions is reduced by more than 30%